

2187

HSSE-PM DIN 376

A>12%

M
DIN 13

Form.
C



Tol.
6HX

1,5XD

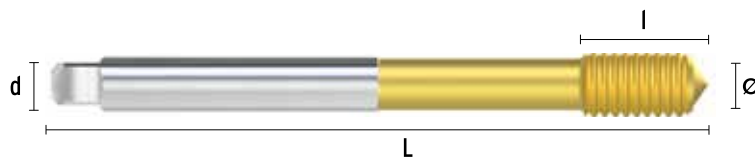
D

TIN+

P				M		K			N				S		H		
<800	<1.000	<1.200	<1.400	<950	<1.200	<500	<800	<1.400	Al	Cu	Mg/Zn	Plastic	Ni	Ti	50 HRC	55 HRC	60 HRC
● 15-45	● 15-25			● 10-25					● 15-40	● 15-30	● 20-40			○ 10-20			

Vc (m/min). ● Optima / Optimun ○ Alternativo / Alternative

MICRO FINISH
THREADING TECHNOLOGY



Ø	P	L mm	l mm	mm	d mm
M12,0	1,75	110	18	7,00	9,0
M14,0	2,00	110	20	9,00	11,0

Ø	P	L mm	l mm	mm	d mm
M16,0	2,00	110	20	9,00	12,0